

Date: Wednesday, 3/14/2007 3:30:19 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 31219	
Estimate Number : 11965	
P.O. Number : N/A	Part Number : D2054
This Issue : 3/14/2007 S.O. No. : N/A	Drawing Number : D2054 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 3/14/2007 Type : RMA	Drawing Revision : B
Previous Run : N/A	Material : N/A
Written By : <u> </u>	Due Date : 3/26/2007
Checked & Approved By : <u> </u>	Qty: 100 Um: Each
Comment : Est A1 03:01.21 Revise Dwg Rev B; added Black Teflon or Delring: Made on Cobra RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELINR1000	Delrin Round Bar 1"
Comment: Qty.: 0.0612 f(s)/Unit Total : 6.1215 f(s) Delrin Round Bar 1" Matl: Black UHMW 1" dia or black Teflon or Black Delrin Batch <u>103164</u>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA Deburr <div style="text-align: right;">JL/df 01/08/08</div>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <div style="text-align: right;">JL/df 07/04/07</div>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <div style="text-align: right;">Sn 67/04/09</div>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ <div style="text-align: right;"> PC 7/4/10 (100) </div>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 01/04/11

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



100

Comment: FINAL INSPECTION/W/O RELEASE

207104/11

Job Completion



U A.M. 12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

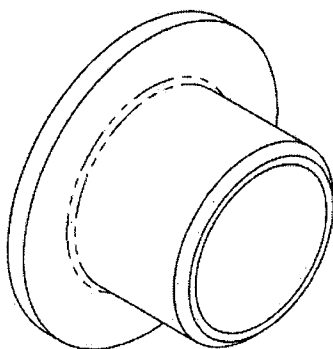
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

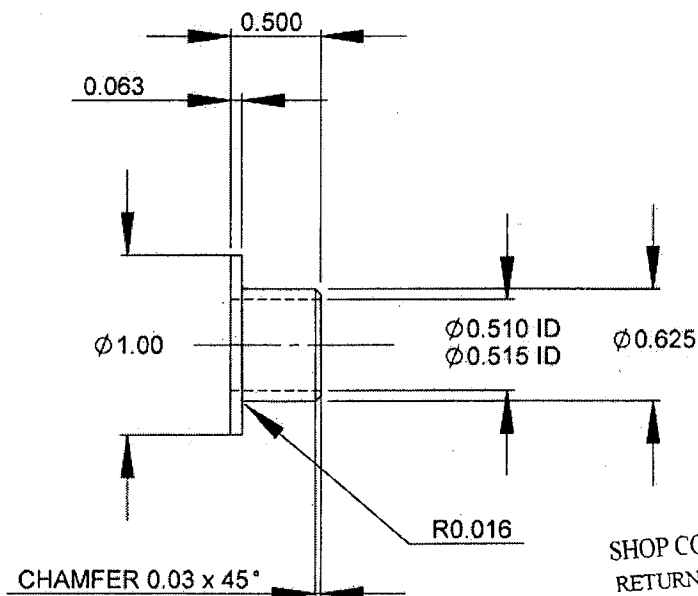


DESIGN JB	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2054	REV. B SHEET 1 OF 1
DATE 01.12.20	TITLE BUSHING		SCALE 1:1
--	92.05.13	NEW ISSUE	
A	01.06.05	CHANGE TOL. ON ID.	
B	01.12.20	REDRAW; ADD DELRIN OPTION; ADD NOTES	

RELEASED
01.12.21



ISOMETRIC DETAIL (SCALE 2:1)



D2054 BUSHING

MATERIAL: BLACK TEFLON
or BLACK UHMW
or BLACK DELRIN

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **31219**

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